



How to use a rebar straightening & cutting machine GT4-12/14 (manual of GT4-12/14 rebar straightening and cutting machine)

- Before using the GT4-12/14, please read this operating manual carefully



Specification of the wire straightener machine

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Machine Model	GT4-12	GT4-14	
Straight Capacity	Ø4mm-Ø12mm	Ø4mm-Ø12mm	
Straightening Motor	7.5Kw	9Kw	
GW/NW	320Kg/280Kg	400kgs/350kgs	
Package Dimension	180*70* 105cm	200*75*105cm	



Fill hydraulic oil

- Hydraulic oil 25kgs;



Threading Wire

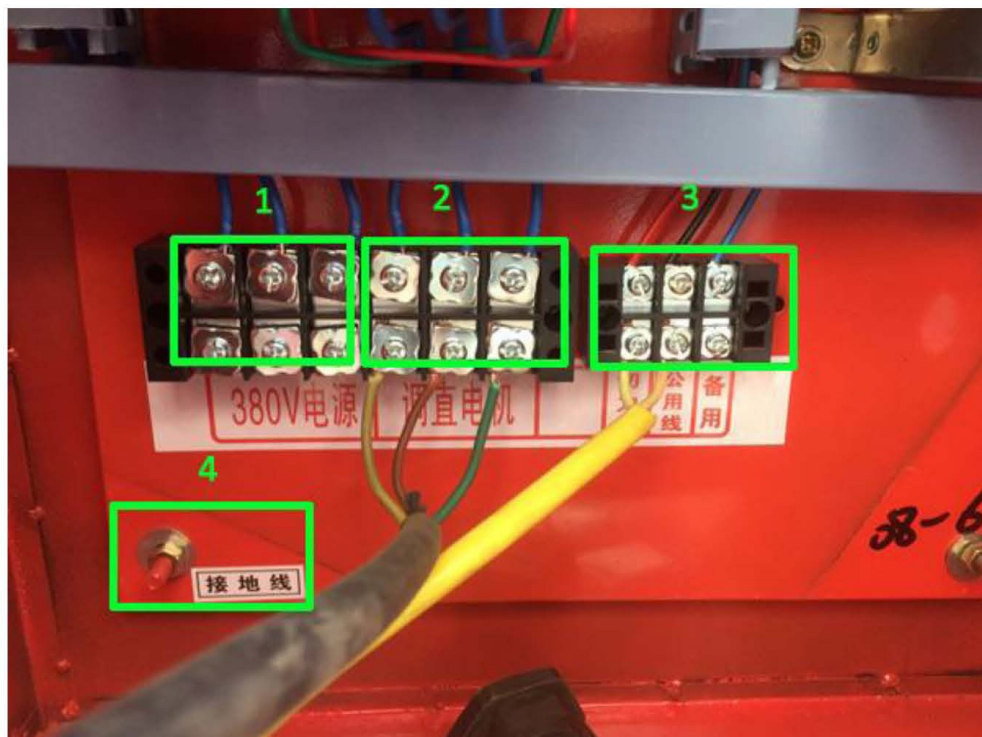
- Threading wire by hand, and adjust the straightening die touch wire tightly,





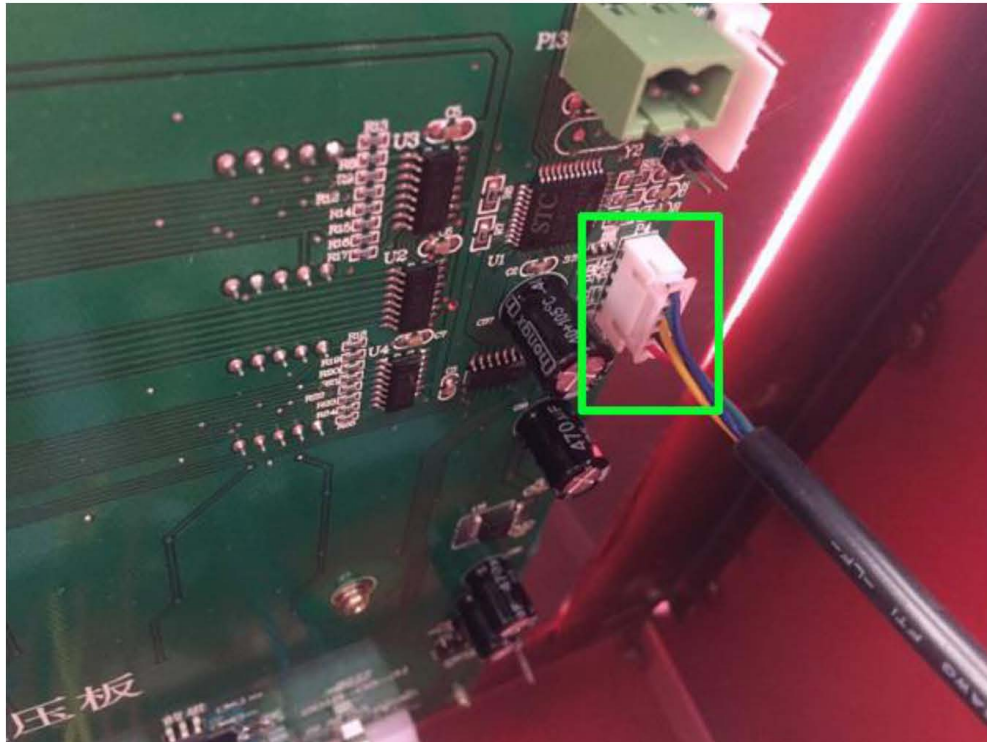
Power line connection

- 1: 380V three phase power input
- 2: Black three lines from the machine
- 3: Yellow two lines from the machine
- 4: Land line





CNC controller connector





CNC controller

- If you need 1 lot 1 meter length wire 100pcs, just set numbers match the position, then push "ON" button, machine will work,

