How to use a bar straightening machine MYH6-14 (manuals of MYH6-14 bar straightening machine)

- Before using the bar straightening machine, please read this operating manual carefully

Specification of the bar straightening machine

- Machine Model: MYH6-14
- Straight Capacity: Ø6mm-Ø14mm
- Straightening Motor: 9.5Kw (5.5Kw & 4Kw)
- Straightening speed: 35m/minute
- GW/NW: 800Kg/750Kg
- Package Dimension: 150*125*90cm
Fill machine oil

- First of all, open oil hole cover on gears box, then fill 8kgs machine oil through oil hole, and contingent survey oil level
- And paint lubricating oil to gears and chain

Commissioning

- Connect power line 380V three phase, 5.5Kw, if the machine motor is customized, do it as power required
- Since commissioning is ok, finally you can go ahead with heavy duty works
How to straightening different size rebar (6mm-14mm)

- Adjust the bolts which adapt to straightening rollers, make sure straightening rollers are flat and tidy, and touch rebar tightly,

Matters need attention (fault handling)

- Please attention the 4 bolts above import rollers and 4 bolts above export rollers, operator need to adjust them as proper situation, not too tight and not too loose,
- If too tight, rollers will squeeze bar shape changing, not round.
- And not too loose, if too loose, bar will shake and switch, even hurt people
- What is a proper situation, judgement standard, bar pass through smooth going, straight and no shape changing