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How to use a scrap bar straightening machine YC6-14 (manual of YC6-14 scrap bar straightening machine)

 Before using the bar straightening machine, please read this operating manual carefully



### Specification of scrap bar straightening machine

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Machine Model YC6-14

Straight Capacity Ø6mm-Ø14mm

Straightening Motor 5.5Kw

Cutting Motor 2.2Kw

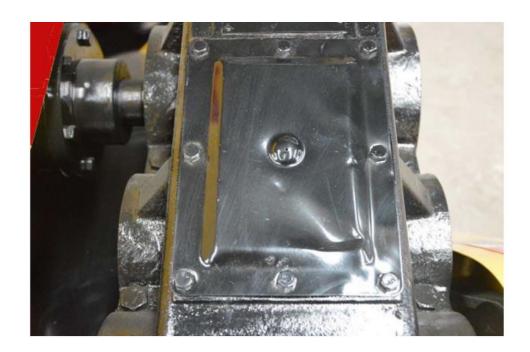
GW/NW 800Kg/750Kg

Package Dimension 122\*82\*125cm

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#### Fill machine oil

 First of all, open oil hole cover on gears box, then fill 8kgs machine oil through oil hole, and contingent survey oil level



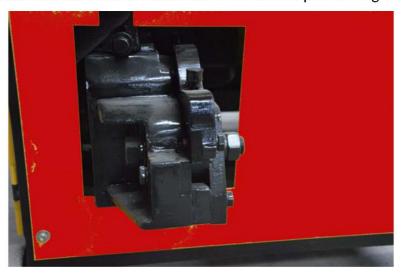
# Commissioning

- Connect power line three phase, 8Kw, if you order a customized machine, do it as the power required,
- Since commissioning is ok, finally you can go ahead with heavy duty works

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# **Cutting facility**

You can cut bent bar head or twist head which is hard pass through machine



#### **Two motors**

- The big motor is used for driving straightening device, and the small motor is used for driving cutting facility,
  - If you don't use cutting facility, not need to connect to power source





# **Shuanglong Machinery**

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