How to use an iron rod straightening machine YC16-25 (manual of YC16-25 iron rod straightening machine)

- Before using the iron rod straightening machine, please read this operating manual carefully

**Specification of scrap bar straightening machine**

- Machine Model: YC16-25
- Straight Capacity: Ø16mm-Ø25mm
- Straightening Motor: 15Kw
- Straightening speed: 20m/minute
- GW/NW: 900Kg/850Kg
- Package Dimension: 152*92*125cm
Fill machine oil

- First of all, open oil hole cover on gears box, then fill 15kgs machine oil through oil hole, and contingent survey oil level

Commissioning

- Connect power line three phase, 8Kw, if you order a customized machine, do it as the power required,
- Since commissioning is ok, finally you can go ahead with heavy duty works
Wheels for compression roller

- Adjust it to a proper situation, not too tight and not too loose,
- Too tight, it will hard to pull rod into roller, and rod will be shape changing, not round
- Too loose, straight performance will be not good