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How to use an iron rod straightening machine YC16-25 (manual of YC16-25 iron rod straightening machine)

 Before using the iron rod straightening machine, please read this operating manual carefully



## Specification of scrap bar straightening machine

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Machine Model YC16-25

Straight Capacity Ø16mm-Ø25mm

Straightening Motor 15Kw

Straightening speed 20m/minute

GW/NW 900Kg/850Kg

Package Dimension 152\*92\*125cm

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## Fill machine oil

 First of all, open oil hole cover on gears box, then fill 15kgs machine oil through oil hole, and contingent survey oil level



## Commissioning

- Connect power line three phase, 8Kw, if you order a customized machine, do it as the power required,
- Since commissioning is ok, finally you can go ahead with heavy duty works



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## Wheels for compression roller

- Adjust it to a proper situation, not too tight and not too loose,
- Too tight, it will hard to pull rod into roller, and rod will be shape changing, not round
- Too loose, straight performance will be not good

