How to use a rebar straightening machine MY5-12 (manuals of MY5-12 rebar straightening machine)

- Before using the MY5-12 rebar straightener machine, please read this operating manual carefully

Specification of the rebar straightening machine

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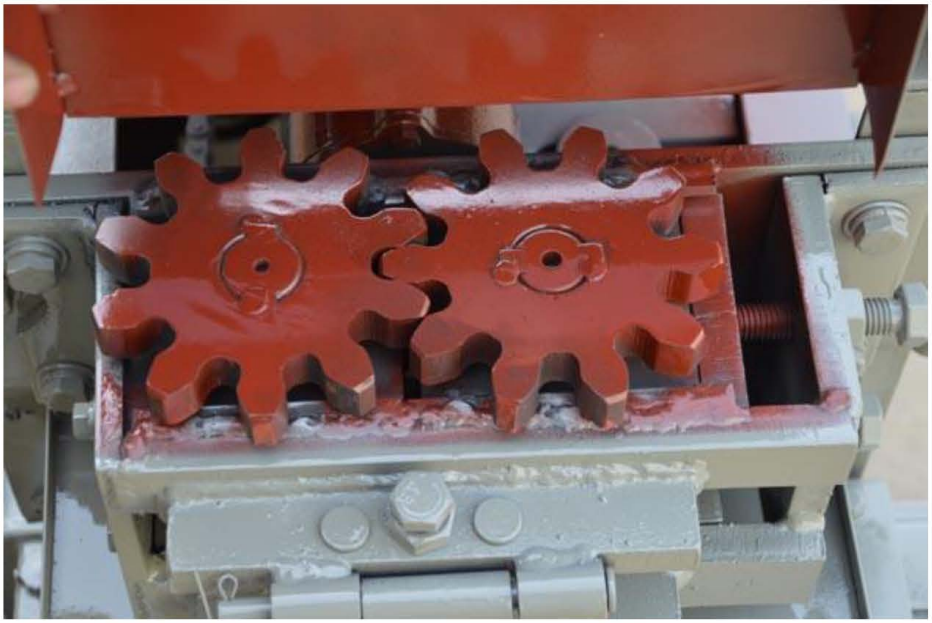
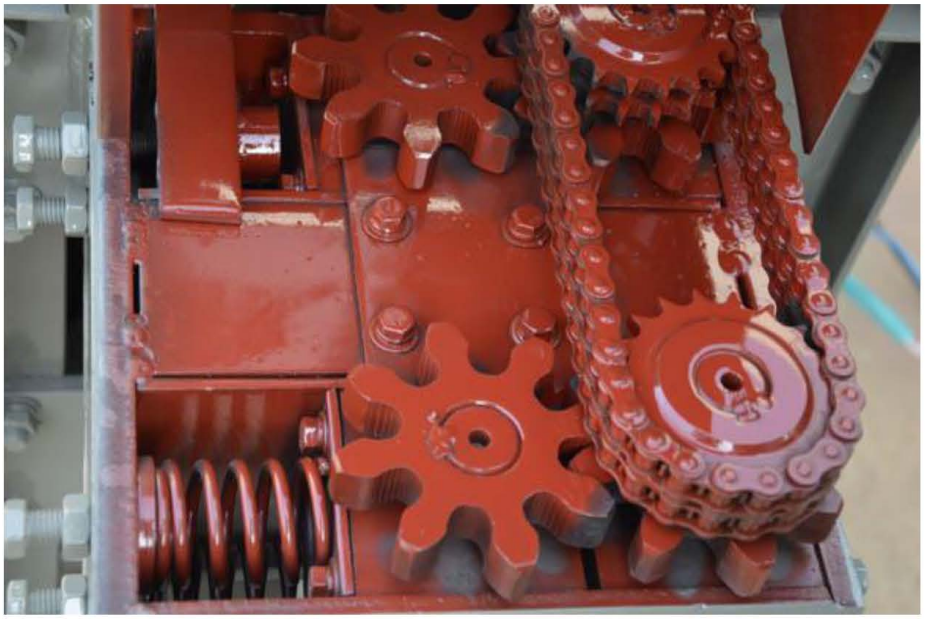
Machine Model	MY5-12
Straight Capacity	Ø5mm-Ø12mm
Straightening Motor	5.5Kw
Speed	20m per minute
GW/NW	360Kg/330Kg
Package Dimension	118*65*78cm

Fill machine oil

- First of all, open oil hole cover on gears box, then fill 5kgs machine oil through oil hole, and contingent survey oil level

- And paint lubricating oil to gears and chain





Commissioning

- Connect power line 380V three phase, 5.5Kw, if the machine motor is customized, do it as power required
- Since commissioning is ok, finally you can go ahead with heavy duty works

How to straightening different size rebar (5mm-12mm)

- Adjust the bolts which adapt to straightening rollers, make sure straightening rollers are flat and tidy, and touch rebar tightly,