



How to use a wire straightening machine MY2-5 (manuals of MY2-5 wire straightening machine)

- Before using the MY2-5 wire straightening machine, please read this operating manual carefully



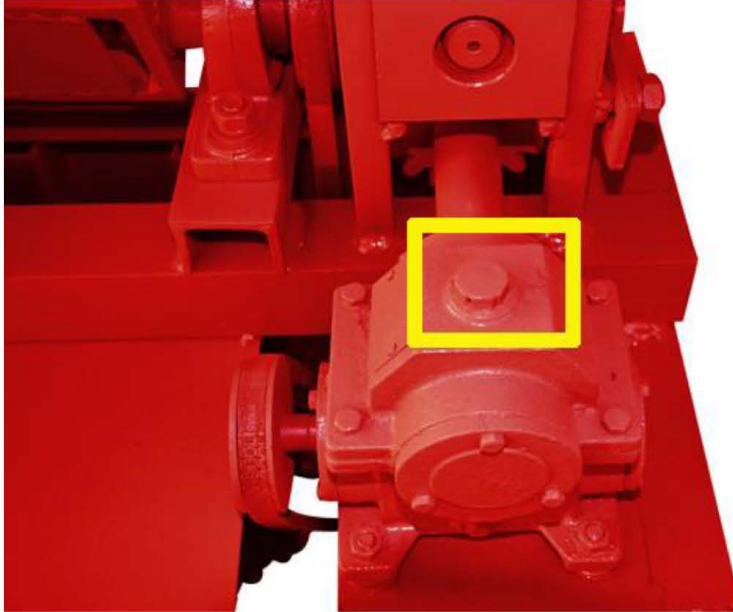
Specification of the wire straightener machine

- | | |
|---------------------|----------------|
| Machine Model | MY2-5 |
| Straight Capacity | Ø2mm-Ø5mm |
| Straightening Motor | 3Kw |
| Speed | 20m per minute |
| GW/NW | 120Kg/100Kg |
| Package Dimension | 67*50* 85cm |



Fill machine oil

- First of all, open oil hole cover on gears box, then fill 0.75kg machine oil through oil hole, and contingent survey oil level, and paint lubricating oil to gears and chain



Commissioning

- Connect power line 380V three phase, 3Kw, if the machine motor is customized, do it as power required
- Since commissioning is ok, finally you can go ahead with heavy duty works

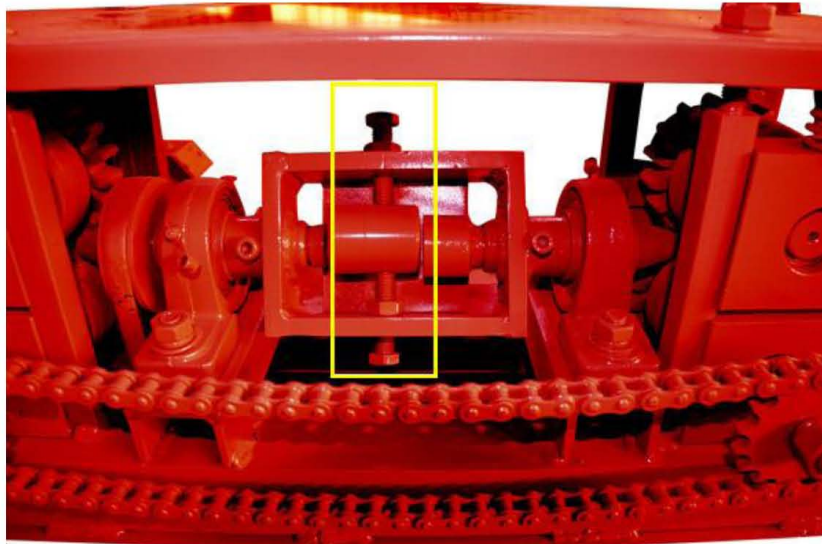


Fault handling (if it can't straight wire in good performance)

- Bolts those on cover, it should be just right, not too tight and not too loose



- Adjust the straightener roller, until it has a good straightening performance,



- It needs to adjust security strip to the suitable diameter channel which adapt to wire



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